

# Receiving Report

Date:

13/6/11

Batch No:

M/205788

Supplier:

THE SBRANKS

Dart P/O:

20121

Packing Slip:

Yes ☒

No ☐

Invoice:

Yes ☐

No ☒

Receipt:

Cash ☐

Cr ☒

Release Note Attached:

Yes ☒

No ☐

N/A ☐

Waybill Attached:

Yes ☐

No ☒

N/A ☐

Shipment Complete:

Yes ☒

No ☐

N/A ☐

QC6 Inspection

DAS

☒

N/A ☐

Work Order

16

13/6/11

N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

[Signature]

Production/Admin:

Date

Received/Costing

Initial

13/6/11  
[Signature]

Location

\_\_\_\_\_

## Page 1 of 1

All amounts are calculated in domestic currency.

es from 6/11/2013 to 6/11/2013

All Currencies

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO20121	1		M6061T6T8.000W.1 f 25		6/12/2013	6/11/2013	20.0000	\$14.08	0.0000	0	\$281.63
CAD	No		6061-T6 RD Tube 8.00 X.125W M125985	f	20.0000	DES102		\$281.63	0.0000	0	
Total Received Quantity:											20.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$281.63
Total Balance Due Quantity:											0.0000

8  
B I L L O F L A D I N G  
Ship From: THYSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship To: ( 1 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

No: PEC 826333  
Ship Date 10Jun13 at 7:41 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

===== B I L L O F L A D I N G =====

1) Our Order PEC-575416- 1 Your PO # 20121  
ALUMINUM TUBE 6061-T6511  
8.00" OD x .125" WALL X 240.0000"

MTD

Heat Number 21258017  
Tag No 187488

Quantity	PCS	Wt LBS
20 FT	1	72
Tags	1	LBS
TOTAL:		72

Heat Number  
21258017

\*\*\* Chemical Analysis \*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 BDL G.W. 82 LBS

\*CUSTOMER PICK-UP HRS AT THYSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
\*\*\*\*\*

Page: 1 ....Continued

SERVIR PAR 75

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

SHIP FROM:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

SHIP TO: ( 1 )  
DART AEROSPACE

B I L L O F L A D I N G  
No: PEC 826333  
Ship Date 10Jun13 at 7:41 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 )  
DART AEROSPACE

B I L L O F L A D I N G

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

# THYSSENKRUPP MATERIALS NA

PO/Rel 20121

Certificate of Mill Test Results

ALUMINUM TUBE 6061-T6S11  
8.00" OD x .125" WALL X 240.0000"  
PART NO.

BL PEC-826333-001

105mm13  
Pg 1/2

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

**Sapa**

Sapa Industrial Extrusions  
53 FORTSMITH STREET  
CRENSHAW, PA  
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

THYSSENKRUPP MATERIALS NA INC  
2821 LANGSTAFF ROAD  
ATTN: ACCOUNT PAYABLE

CONCORD, ON - L4K 5G6

Ship To Customer

THYSSENKRUPP MATERIALS NA INC  
2821 LANGSTAFF ROAD

CONCORD, ON - L4K 5G6

## Certified Inspection Report

Sales Order Number	Line No.	Customer PO	Cert Number	Page
1109335146	1	PEC-243517-1	SAPA673205	1 of 2
			Cert Creation Date	Cert Print Date
			29-NOV-12	29 NOV 12

Quantity Shipped	Unit	Date Shipped	Item Description	Specification
1674	LB	29-NOV-12	8.000 OD x .125 WALL 240.000 IN LN FIN M-MILL W/F 3.697 F 14 CS 8 6061/T6S11 Marking CONTINUOUS	ASTM B241 REV 10 ASME B241 REV 01 ASTM B221 REV 12 ASME B221 REV 09 ASTM B245 REV 11 AMS-QQ-A-2008 REV
382840			Item No.	
			Item No.	
Delivery Id			Item No. Rev	
4377822				
Customer Part No.				
8X.125				

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Signature And Title

*William T. Martin, III*

William Martin III

Tech/Quality Manager

29-NOV-12

**Legal Statement**  
We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal constituent in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Package Number	Lot Number	Quantity	UOM	Gross Weight	Net Weight
G12-PKG1826021	21258017	8	PCS	598	582
G12-PKG1826022	21258017	8	PCS	598	582
G12-PKG1826034	21258017	5	PCS	372	364
G12-PKG1826035	21258017	2	PCS	154	146

Composition Limits

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM TUBE 6061-T6511  
8.00" OD x .125" WALL X 240.0000"  
PART NO.

PO/Rel 20121

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by: \_\_\_\_\_

Certificate of Mill Test Results

BL PEC-826333-001

10/Jan/13  
Pg 2/2

**sapa**

Sapa Industrial Extrusions  
53 POTTSVILLE STREET  
CRESSONA, VA  
17929-0187

## Certified Inspection Report

Sales Order Number	Line No.	Customer PO	Part Number	Page
110033546	1	PEC-24317-1	SAP673205	2 of 2
Order Date	Order Date	Order Date	Order Date	Order Date
29-NOV-12	29-NOV-12	29-NOV-12	29-NOV-12	29-NOV-12

Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn
6061	Min 0.40	Max 0.80	Min ---	Max 0.70	Min 0.15	Max 0.40	Min ---
Alloy	Min 0.15	Max 0.15	Min ---	Max 0.05	Min ---	Max 0.05	Min ---

### Composition Results

Heat/Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Bi	Pb	Others Each	Others Total
4029081	0.73	0.32	0.29	0.04	0.92	0.07	0.03	0.03	---	---	---	---

### Mechanical Property - Test Limits

Test Type	UTS - L	YS - L	EL - 4D-Long
DOM	KS1	KS1	PCT
Test Temp	Lot Number	# of Tests	MIN VALUE
T6511	2128017	1	41.6

### Cart Notes

Products manufactured with a T6511 temper also meet T5 temper requirements.  
Yield strength has been determined by the 0.2% offset method

All Mill Finish Alloys produced at Sapa Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6262 alloy  
in accordance with EN 10204 Inspection Certificate Type 3.1  
Made in the USA or Other Qualified Countries as Defined by DEARS 225.672.1  
Made in USA



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO20121**

Purchase Order Date 6/7/2013

PO Print Date 6/7/2013

Page Number 1 of 1

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
6/13/2013

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6T8.000W.125	6061-T6 RD Tube 8.90 X.125W	6/12/2013 Yes	20.00 f	Yours ppd	\$14.6000	\$292.00
		Special Inst:	MATERIAL: 6061-T6 OR 6061-T62 OR 6061-T6511 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A- 200/8 OR QQ-A-225/8				
PO Total:							\$292.00

Change Nbr: 1

Change Date: 6/7/2013

*CL*

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required **YES** NO